## unitray





RATIONAL PRODUCTION UNITRAY 02

# Unitray is our thermo-refrigerated convection trolley with on-board technology for hot&cold meal distribution on trays.





#### **Fields**

Unitray is intended for collective contexts, in particular in the area of healthcare, companies, schools and prisons.







companies



schools



prisons

### **Category features**

#### 01. HOT&COLD TRAY

Trolley fitted with a dividing wall to ensure proper insulation between the hot and cold parts of the tray.

#### 02. ACTIVE CONVECTION TECHNOLOGY

Convection technology to preserve the food's organoleptic qualities during both the temperature holding /boost cycles (C&S) and during the regeneration cycles (C&C or C&F).

#### 03. ON-BOARD TECHNOLOGY

Plug-in trolley that is flexible and easy to implement in any context. Equipped with an on-board computer for better workflow management and more efficient temperature monitoring in compliance with HACCP regulations.

RATIONAL PRODUCTION MODELS 03

## Sizes and trays

#### Small size



#### Large size



#### Sectioned tray

To ensure better hygiene during the entire workflow.





#### Flat tray

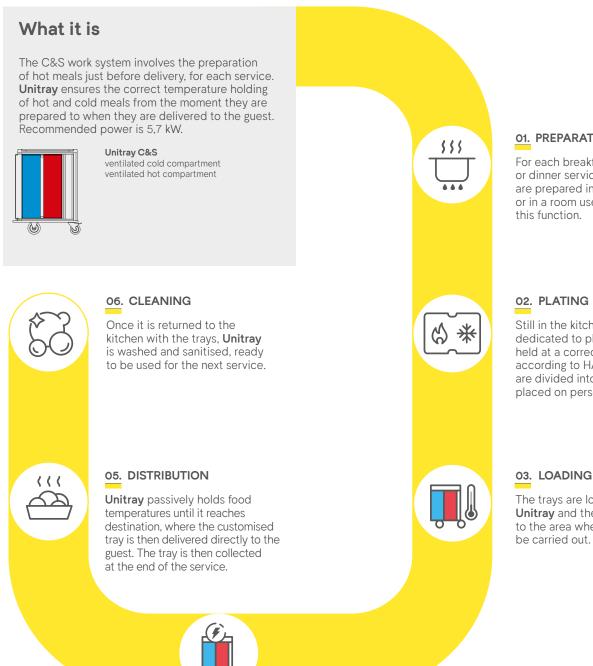
Without sections, for better ergonomics for the patient during the meal and with the possibility of increasing the hot or cold surface area as needed.



RATIONAL PRODUCTION **COOK AND SERVE** 04

## Cook and serve

#### Workflow



#### **04. TEMPERATURE BOOST**

Once connected to the power supply, selecting one of various pre programmed cycles, Unitray is able to hold or even improve (if necessary) the hot and cold temperatures of the contained meals, due to the active convection system in both compartments.

#### 01. PREPARATION

For each breakfast, lunch or dinner service, meals are prepared in the kitchen or in a room used for

#### 02. PLATING

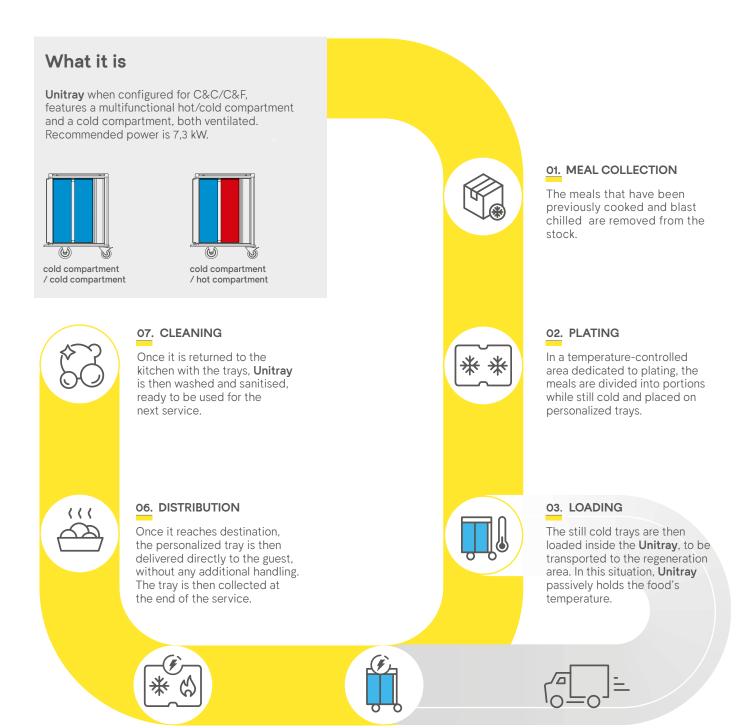
Still in the kitchen or area dedicated to plating, the meals, held at a correct temperature according to HACCP standards, are divided into portions and placed on personalized trays.

#### 03. LOADING

The trays are loaded inside **Unitray** and then transported to the area where the cycle will

## Cook and chill / Cook and freeze

#### Workflow



#### **05. REGENERATION**

At a preset time, the regeneration cycle will be activated automatically. The multifunctional cold compartment automatically switches from cold to hot, to regenerate meals at the correct HACCP temperature, while the cold compartment remains active.

#### 04. COLD HOLDING

Once connected to the power supply, **Unitray** will actively hold the cold chain in the two convection compartments.

#### **EXTERNAL TRANSPORT**

Unitray's perfect insulation also makes it the ideal solution for external transport (i.e. for centralised kitchens or satellite facilities) by lorry or alternative means. RATIONAL PRODUCTION FEATURES 06

## **Features**

#### Flat lid

A large surface is provided on the top of the trolley with standard aluminium barriers. The maximum load is 20 kg.

#### Cable protection compartment

A secure place from which to retrieve the cable while moving the trolley, when not in use. This eliminates damage to the cable during transportation.

#### **Ergonomic handle**

Placed at an ergonomic height and protected from lateral impacts.



#### Dividing wall with double seal

Double seal barrier and elimination of thermal points for HACCP-proof insulation for both the hot and cold parts.





#### Internal chamber with rounded corners

Easy to clean thanks to its flush surfaces and wide corners, both internally as well as externally.



#### Perimetral bumpers

Designed to protect all parts of the trolley, especially the doors, even in an open position. This applies to both single door (2-door configuration) and folding door (4-door configuration).

#### Heavy-duty castors

Available in a 4- or 6-castors model and configurable according to material type and braking system.

#### Condensation drip tray

The recessed design makes emptying easier without compromising on hygiene.





**RATIONAL PRODUCTION DESIGN** 07

## Design

#### **Aesthetics**

Premium, linear design available in Yellow or Blue.



#### **Functionality**

Each part of the trolley remains inside the original volume of the equipment, including optionals:

- greater ergonomics and operator safety;
  • reduced risk of damage.





#### Hygiene

The flush surfaces and wide corners limit the accumulation of grime and make cleaning easier, both internally and externally. Unitray is IPX5 certified (except Zeroeffort versions - IPX4).





RATIONAL PRODUCTION STANDARD TECHNOLOGIES 80

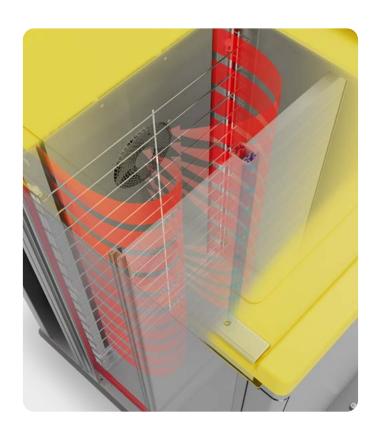
## Standard technologies



### equalconvect

**Equalconvect** is the finest convection heating technology on the market due to an array of solutions that combine our know-how in aerodynamic flows and ad hoc technical solutions for heat management.

- Greater air flow rate compared to market standards.
- Horizontal airflow and optimised in uniformity.
- Axial fans for smarter air distribution.



Greater versatility at your disposal Equalconvect's extra airflow can be used both for optimising workflows with sprint cycles (boost cycle from 15 minutes and regeneration from 45 minutes) and for searching for optimum quality with low-temperature regenerations (from 95°C).



#### Balanced

A compromise between time-quality

#### Quality

Low-temperature regeneration

#### Speed

Sprint cycles



#### Temperature uniformity

Smart distribution of a greater quantity of air, compared to the market standard, conveyed in horizontal flows so as to reach each tray uniformly.



#### Quality and makes food appetizing

Option of low temperature regeneration to maintain the organoleptic properties of meals.



#### **Energy saving**

25% more efficient than the previous range.

RATIONAL PRODUCTION STANDARD TECHNOLOGIES 09



#### aluframe

Borrowed from the world of aeronautics, Aluframe technology is the basis for developing a compact, lightweight, seamless perimetral frame with a structure formed by extruded anodised aluminium profiles interlocked by screwed corner joints.

- Screwed profiles for easy dismantling.
- Perimetral frame for greater compactness.
- Aluminium: 3 times lighter than steel without compromising on sturdiness.
- Recycled and recyclable aluminium.
- The aluminium profile was designed to facilitate the total elimination of thermal bridges with the internal stainless steel chamber.





#### **Ergonomics**

Aluframe makes **Unitray** the lightest trolley on the market. It also provides extraordinary compactness, particularly in height, which benefits handling.



#### Sustainable

The frame is made with recycled aluminium and is totally recyclable at the end of the product life.



#### **Energy saving**

Increased product life due to the possibility of replacing individual frame profiles and improved thermal insulation thereby limiting energy consumption.

RATIONAL PRODUCTION STANDARD TECHNOLOGIES 10



**Intelliflow** is the new control system designed to be easily accessible and to completely eliminate operating errors. Based on the Linux operating system, **Intelliflow** is our new solution for intuitive and simple control of the equipment, using a handy 7" touchscreen.

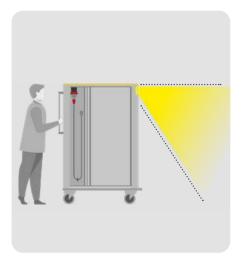




Simple and intuitive interface.



Extensive control and diagnostic system.



Integrated camera for safe handling (optional).



#### User friendly

Improved user-experience thanks to a software and hardware architecture that facilitates learning and minimises operating errors.



#### Safety

Extensive control/diagnostic system to monitor the proper functioning of the trolley according to HACCP standards.



#### Connectivity

Possibility of connecting to peripheral devices or proprietary software, such as our **Communicator**, or even third parties, via the Linux operating system.

RATIONAL PRODUCTION OPTIONAL TECHNOLOGIES 1

## **Optional technologies**



#### communicator

Communicator is the software for monitoring distribution processes according to HACCP principles and for managing the equipment fleet. Communicator is available in two versions according to tracking needs: Basic and Premium.



#### Communicator basic

Entry-level, easy to install and use, economic, created to meet the needs of small facilities.

USB key

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**V** 

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#### **Functionality**

Communication Technology

Temperature Log

Alarm Log

Multi-system management

Management personnel authorisations

Trolley programming back-up

Personalization of alarms and operating instructions

Real-time monitoring

Remote control and programming

Installation on a local server

#### Communicator premium

Complete and real-time connectivity. It enables timely remote intervention, with the possibility of keeping data on the cloud or on a local server.

Wif

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#### **HACCP Safety**

The possibility of monitoring and registering working temperatures, detecting any anomalies in advance, thus ensuring a high level of food safety and timely intervention by the operator.



#### Accessibility

With the cloud-based system, operators are able to access communicator from any device in their possession.



#### **Economic savings**

Reduced costs and reduced on-site intervention time by tracking the equipment performance data and sharing it with accredited service centres.

RATIONAL PRODUCTION OPTIONAL TECHNOLOGIES 12



**Zeroeffort** is the range of assisted handling solutions with integrated electric motors. It is available in two versions, **hybrid** and **climb**, supporting operator ergonomics and safety.



#### zero additional costs

The ZEROEFFORT optional feature allows the trolley to be handled by a single operator providing important savings on personnel costs.

#### zero MSD

Musculoskeletal disorders (MSDs) are one of the most common disorders related to handling. With zeroeffort technology, work-related MSD risks affecting the back, neck, shoulders, upper and lower limbs are minimised.

#### **Zeroeffort Hybrid**

is the patented solution that facilitates handling on level routes, provides electrical support to the operator's normal push, reducing effort to a minimum.

Magnetically driven electric motor

100 W (x2)

Lithium Iron Phosphate (LiFePO4)

1 hour (during regeneration cycle)

1 hour (continuous use)

2 hours (use during service)

IPX4

<58 Db

× V

**(**)

Patented by Rational Production

#### **Functionality**

Technology

Motor power

Batteries

Complete recharging time

Battery autonomy

Ingress protection code

Noise level

Automatic uphill/downhill brake

Manual handling

Emergency button

Patent

#### **Zeroeffort Climb**

is the 100% motorised version, with a direct connection between motor and castors, making it the highest performing and most suitable solution for safely negotiating ramps.

Electric motor with mechanical drive

560W

Lead (Pb)

10 hours

2 hours (continuous use)4 hours (use during service)

IPX4

<58 Db

**(V) (X)** 

**(**)

X

RATIONAL PRODUCTION OPTIONAL TECHNOLOGIES 13



#### Zeroeffort hybrid



#### Intuitive

The control is integrated in the push handle for easy handling from the very first use.

#### Optimised

The 6-kg thrust provided by the electric motors allows the operator to move the trolley effortlessly.



#### Patented

The patented magnetic clutch allows use even in the event of a breakdown or with dead batteries.



#### Zeroeffort climb



#### Precise

The butterfly throttle allows the trolley to be accurately controlled, even in tight spaces.



#### Flexible

Four speeds are available, two speeds for each direction of movement.



#### Safe

The power of the motor, combined with the automatic uphill and downhill braking system, is certified to deal with 15% gradient ramps in total safety.



## **Options**

#### **Logistics solutions**

#### Tow bar

A stainless-steel pivoting hitch allows up to four trolleys to be towed by one tow tractor simultaneously.

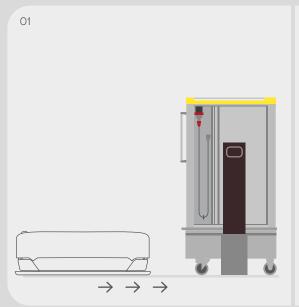


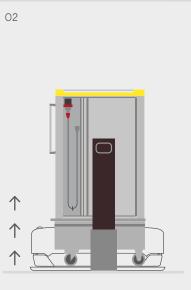


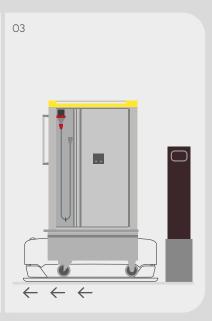


#### AGV/AMR

When handling using AGVs or AMRs, the trolley base can be modified according to the specifications required by the robot.







#### Removable rack

The configuration with a removable rack allows you to use **Unitray** for the thermal cycle and to move meals on a lighter trolley (neutral shuttle) from the kitchen to the ward.

The ergonomic handle allows the operator to remove/insert the rack easily by sliding it on special runners.





#### Uniserv neutral shuttle range



Unisery Jolly open shuttle



Uniserv Standard



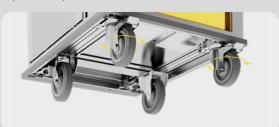
Uniserv Plus closed and insulated shuttle

## **Options**

#### **Castors**

Quantity

4 (standard) 2 swivel Ø160 mm | 2 fixed Ø200 mm



6 (optional): 4 swivel Ø160 mm | 2 fixed Ø200 mm



**Brake type** 

Single brake (standard)



Centralised brake (optional)



Material

Galvanised iron(standard)

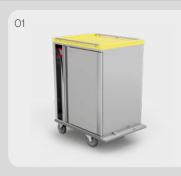


Stainless steel (optional)



#### **Doors**

2 doors (standard)



02



03



4 doors (optional) The folding door design halves the space required to open the doors.



02



03





Folding shelf

Additional work surface that can be used both when distributing meals and collecting trays.



Adhesive perimetral guard

Protective pvc band, mounted at handle height to prevent aesthetic damage to the trolley.



#### Bag holder

An accessory to the folding shelf, which can be mounted on either the right or left side, allows the housing of 1/3 GN containers or a bag that can be used when trays are collected.



Upper corner bumpers

In addition to the basemounted perimeter bumper, they provide the trolley body with additional protection.



Tray separation grid

Separator between the two rows of trays, prevents food from shifting or falling during transport.



#### Reduced bumper

An alternative to the perimetral bumper, it reduces the overall size of the trolley, making it even more compact.



Vertical handles

In addition to the standard push bar, it improves ergonomics when handling the trolley.



#### Multipower

Optimisation system for energy peaks, allows the trolley's power to be cut when the temperature set during the cycle is reached.



Door lock

Locking of doors to prevent unauthorised opening.

RATIONAL PRODUCTION ACCESSORIES 18

## Accessories

#### Crockery and lids

Standard set of high-quality crockery and matching heat-resistant polypropylene lids, designed to facilitate collective catering services, ensuring optimum performance during the heating cycle and during delivery.







## ID tag Available in PVC or stainless steel, it can be used to identify the destination of the trolley and/or attach documents.



LID COLOURS

## **External food core probe**Used to measure the core temperature of foods, before

or after the thermal cycle.

Orange

Yellow

RATIONAL PRODUCTION TECHNICAL SPECIFICATIONS 19

## **Technical data**

Unitray	S (Small)	L (Large)
Size	766 x 1049 x 1360h mm	766 x 1049 x 1597h mm
Weight	176 kg	195 kg
Tray capacity	20 - 24	26 - 30
Electrical power supply	380/400V or 220/230V   single- or 3-phase	
Frequency	50 / 60 Hz	
Power	from 2.6 to 8.1 kW	
Hot compartment maximum temperature	+130 °C	
Cold compartment minimum temperature	-3 °C	
Ingress protection code (IP)	IPX5 (IPX4 for the versions with Zeroeffort)	
Certifications	CE, IEC CB Scheme	
Interior	AISI 304 stainless steel chamber and tray support. Dividing wall: Made of aluminium and synthetic material, heat-resistant, fully washable.	
Exterior	Heavy-gauge anodic oxidation-treated aluminium shell that is easily cleaned. Thermoformed ABS upper lid and front panel. Impact-resistant HPL panels. Perimeter bumpers made of high-density polyethylene. Horizontal ergonomic handle.	
Control panel	Touch-screen display, 7 inches, with frame made of impact-resistant thermoformed ABS. 100 programmable thermal cycles.	
Castors (standard)	Heavy-duty castors with double precision ball bearings (2 swivel Ø160 mm with brake, 2 fixed Ø200 mm).	

